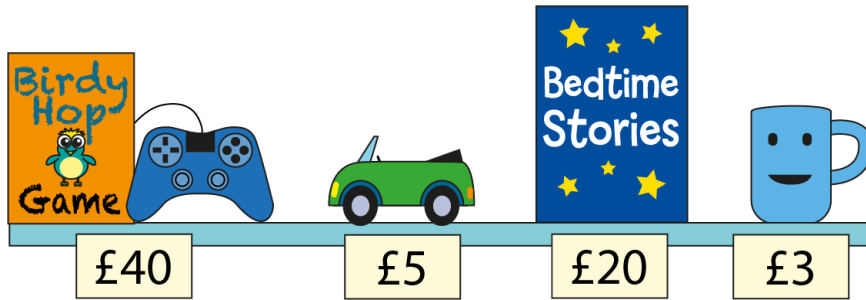


1.15 Addition: two-digit + two-digit – step 2:1

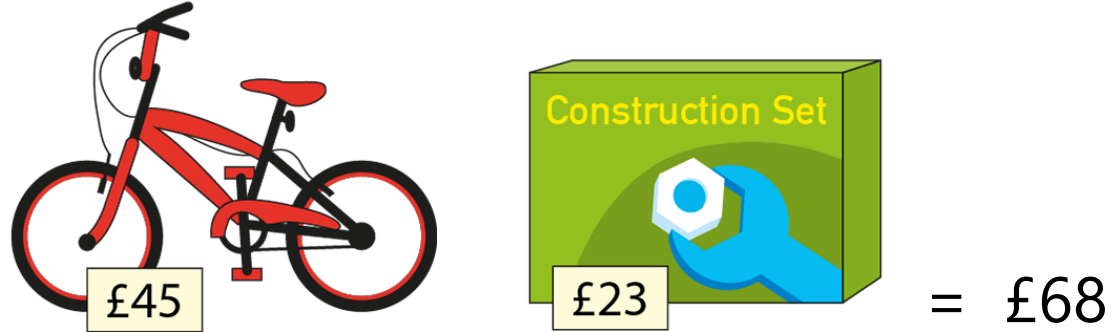


$$40 + 5 + 20 + 3$$

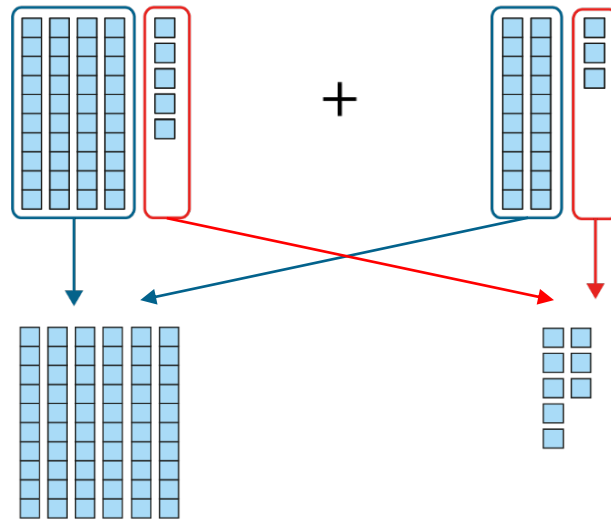


$$45 + 23$$

1.15 Addition: two-digit + two-digit – step 2:1



$$45 + 23 = 68$$



$$60 + 8 = 68$$

1.15 Addition: two-digit + two-digit – step 2:1



= £68

45	23

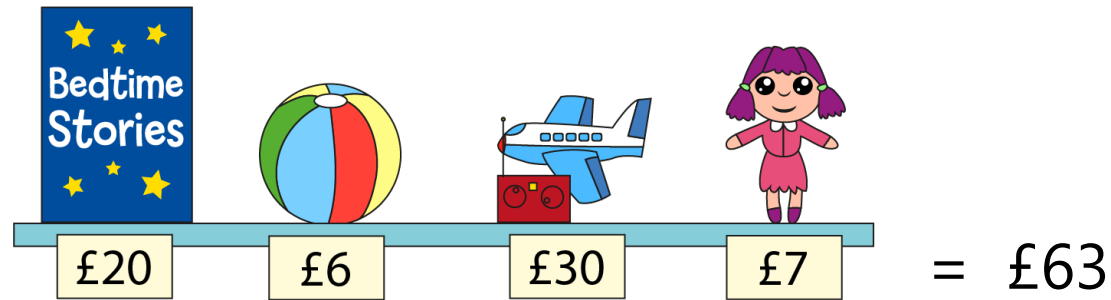
1.15 Addition: two-digit + two-digit – step 2:2

$$\begin{array}{r} 45 \\ 40 \quad 5 \end{array} + \begin{array}{r} 23 \\ 20 \quad 3 \end{array}$$

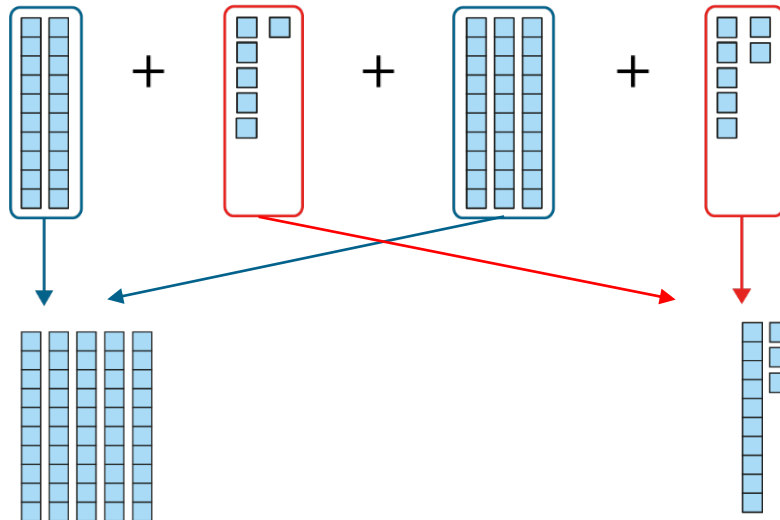
1.15 Addition: two-digit + two-digit – step 2:4



1.15 Addition: two-digit + two-digit – step 2:4



$$20 + 6 + 30 + 7 = 63$$



$$50 + 13 = 63$$